

EVERNOX®-76 EVERNOX®-76GF

Phenolic Primary Antioxidant for Manufacturing, Processing and Long-Term Thermal Stabilization

Chemical Name Octadecyl-3-(3,5-di-tert-butyl-4-hydroxyphenyl)-propionate

Formula $C_{35}H_{62}O_3$

Structure (CH₃)₃C

HO $CH_2CH_2COOC_{18}H_{37}$ $(CH_3)_3C$

Molecular Weight 531

CAS Number 2082-79-3

Specification <u>Criterion</u> <u>Requirement</u>

Appearance White, free-flowing powder for EVERNOX-76
White, free-flowing granules for EVERNOX-76GE

White, free-flowing granules for EVERNOX-76GF

Ash content 0.1% max
Volatiles 0.5% max

Color of solution 25 APHA max

(10g in 100ml toluene)

Color of fusion 50 APHA max

Transmittance at 425 nm 97.0% min (10g in 100 ml toluene) at 500 nm 97.0% min

Assay 99.0% min

Physical Properties

Melting range (°C) 50-55

Flash point (°C) 273

Specific gravity (20°C) 1.02 g/cm³

Bulk density Powder: 260-320 g/l GF: 470-520 g/l

Solubility (20°C) g/100g solution

19 Acetone 57 Benzene Chloroform 57 Cyclohexane 40 Ethanol 1.5 Ethylacetate 38 n-Hexane 32 Methanol 0.6 Toluene 50 Water < 0.01

Weight loss (TGA, in air at 20°C/min)

Temp.(°C) at 1 % weight loss 230

Temp.(°C) at 10 % weight loss 290

Applications

EVERNOX-76 and / or EVERNOX-76GF is a sterically hindered phenolic antioxidant with a highly effective, non-discoloring, odorless, good compatibility with most substrates and high resistance to extraction.

EVERNOX-76 can be applied in polyolefins, such as PE, PP and well as in other polymers such as styrenics and styrene homo and copolymers such as IPS, ABS, MBS and engineering plastics such as PBT, PET and PUR, elastomers like SBS, SBR, BR, adhesives and other organic substrates.

EVERNOX-76 can be combined with other additives such as costabilizer (e.g. thioesters, phosphites, phosphonites), light stabilizer and other functional stabilizers. The synergistic blends of EVERNOX-76 with EVERFOS-168 are extreme performance in polymers stabilization.

Handling & Safety

EVERNOX-76 and EVERNOX-76GF should be handled with care and prevent contamination of the environment. Avoid dust formation and ignition sources.

For more detailed information please refer to the material safety data sheet.

Packing

The following packages are available upon customer's request:

- (1) $20 \text{ kgs} \times 2 \text{ PE}$ bags in the carton box.
- (2) 25 kgs \times 2 PE bags in the carton box.
- (3) 50 kgs fiber drum.
- (4) Other specific request.

Transportation

EVERNOX-76 and EVERNOX-76GF are not dangerous materials according to the transportation regulations.

Storage

EVERNOX-76 and EVERNOX-76GF be stored under suitable conditions (dry & cool).

Maximum recommended storage temperature under 45°Cand the storage time from the date of analysis: 60 months.



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